

SILENT COMPRESSORS



Stationary Silent compressors

AIRPROFI SILENT piston compressor –

Sound-proofed piston compressors with premium feature set

- ▶ Extremely quiet thanks to sound-proofed housing and additional silencer on the intake filter
- ▶ Also suitable for deployment in noise-sensitive areas and directly in the work environment
- ▶ Two-cylinder, high-performance grey cast iron, low-speed power unit guarantee extremely smooth, low-vibration action → less wear – longer service life
- ▶ Large fan wheel on compressor and temperature-controlled cooler fan on the housing ensure optimum cooling of the entire interior space
- ▶ Intercooler and re-cooler, in combination with an additional air duct between the motor and the compressor, reduce condensate build-up
- ▶ High-quality CONDOR pressure switch
- ▶ Equipped with glycerine pressure gauge, operating hours counter and malfunction indicator with LED lamps
- ▶ Quality electric motor equipped with motor circuit breaker and start-up relief
- ▶ Integrated phase monitoring
- ▶ Device for easy v-belt tensioning
- ▶ Service-friendly layout
- ▶ Ready for connection with all fittings and safety devices
- ▶ Models with compressed air tank: compressed air tank galvanised on inside and outside with a 15-year guarantee against corrosion perforation



AIRPROFI Silent

Low noise emission - very quiet.

The controls

- 1 On/off switch
- 2 Operating hours counter
- 3 Pressure gauge

Equipment level

Star-delta switch
Thermal control of ventilator activation/deactivation
Automatic CONDOR pressure switch
Operating hours counter
Electrical control unit
Start-up relief



AIRPROFI 1003/10 Silent

Model	AIRPROFI 703/10 SILENT	AIRPROFI 853/10 SILENT	AIRPROFI 1003/10 SILENT	AIRPROFI 703/15 SILENT	AIRPROFI 903/15 SILENT
Art. no.	2022780	2022790	2022850	2022805	2022855

Technical specifications					
Compressor system ⁽¹⁾	HOS	HOS	HOS	HOS	HOS
Intake capacity approx.	674 l/min	840 l/min	1080 l/min	705 l/min	900 l/min
Fill capacity approx.	550 l/min	670 l/min	845 l/min	510 l/min	675 l/min
Maximum pressure	10 bar	10 bar	10 bar	14 bar ⁽³⁾	14 bar ⁽³⁾
Vessel capacity	-	-	-	-	-
Cylinders/stages	2/2	2/2	2/2	2/2	2/2
Rotational speed	920 rpm	1 250 rpm	1 100 rpm	1 045 rpm	920 rpm
Sound pressure level L _p ⁽²⁾	63 dB(A)	64 dB(A)	64 dB(A)	64 dB(A)	64 dB(A)
Air outlet	3/4"	3/4"	3/4"	3/4"	3/4"
Motor Power 50 Hz	4 kW / 400 V	5.5 kW ⁽³⁾ / 400 V	7.5 kW / 400 V	5.5 kW ⁽³⁾ / 400 V	7.5 kW / 400 V
Dimensions (L x W x H)	1 180 x 780 x 1 050 mm		1 290 x 980 x 1 060 mm	1 180 x 780 x 1 050 mm	1 290 x 980 x 1 060 mm
Weight	167 kg	174 kg	226 kg	174 kg	226 kg

(1) For a description of the compressor systems see ,to page 14 (3) Set to 13 bar switch-off pressure as factory standard; maximum pressure of 15 bar configurable via the pressure switch (2) Sound pressure level at a distance of 1 m as per DIN 45635 T 13 *Warranty terms on www.stuermer-maschinen.de or request from Stürmer Maschinen GmbH

AIRPROFI H SILENT piston compressor – Sound-proofed piston compressors with premium feature set

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- ▶ High-quality CONDOR pressure switch
- ▶ Equipped with glycerine pressure gauge, operating hours counter and malfunction indicator with LED lamps
- ▶ Quality electric motor equipped with motor circuit breaker and start-up relief
- ▶ Integrated phase monitoring
- ▶ Device for easy v-belt tensioning
- ▶ Service-friendly layout
- ▶ Ready for connection with all fittings and safety devices
- ▶ Models with compressed air tank: compressed air tank galvanised on inside and outside with a 15-year guarantee against corrosion perforation



AIRPROFI 853/270/10 H SILENT

Equipment level
Star-delta switch
Thermal control of ventilator activation/deactivation
Automatic CONDOR pressure switch
Flexible armoured hose with heat protection
Ball valve
Hot galvanised inside and out with 15-year guarantee against corrosion perforation
Anti-vibration elements



AIRPROFI 1003/500/10 H SILENT



Model	AIRPROFI 703/270/10 H SILENT	AIRPROFI 853/270/10 H SILENT	AIRPROFI 1003/500/10 H SILENT	AIRPROFI 703/270/15 H SILENT	AIRPROFI 903/500/15 H SILENT
Art. no.	2022785	2022795	2022860	2022810	2022865

Technical specifications	AIRPROFI 703/270/10 H SILENT	AIRPROFI 853/270/10 H SILENT	AIRPROFI 1003/500/10 H SILENT	AIRPROFI 703/270/15 H SILENT	AIRPROFI 903/500/15 H SILENT
Compressor system ⁽¹⁾	HOS	HOS	HOS	HOS	HOS
Intake capacity approx.	674 l/min	840 l/min	1080 l/min	705 l/min	900 l/min
Fill capacity approx.	550 l/min	670 l/min	845 l/min	510 l/min	675 l/min
Maximum pressure	10 bar	10 bar	10 bar	14 bar	14 bar
Vessel capacity	270 l (AD 2000)	270 l (AD 2000)	500 l (AD 2000)	270 l (AD 2000)	500 l (AD 2000)
Cylinders/stages	2/2	2/2	2/2	2/2	2/2
Rotational speed	920 rpm	1 250 rpm	1 100 rpm	1 045 rpm	920 rpm
Sound pressure level L _p ⁽²⁾	63 dB(A)	64 dB(A)	64 dB(A)	64 dB(A)	64 dB(A)
Air outlet	3/4"	3/4"	3/4"	3/4"	3/4"
Motor Power 50 Hz	4 kW / 400 V	5.5 kW / 400 V	7.5 kW / 400 V	5.5 kW / 400 V	7.5 kW / 400 V
Dimensions (L x W x H)	1 690 x 780 x 1 740 mm	1 690 x 780 x 1 740 mm	2 020 x 980 x 1 840 mm	1 690 x 780 x 1 740 mm	2 020 x 980 x 1 840 mm
Weight	262 kg	267 kg	410 kg	269 kg	456 kg

(1) For a description of the compressor systems see ,to page 14 (2) Sound pressure level at a distance of 1 m as per DIN 45635 T 13 *Warranty terms on www.stuermer-maschinen.de or request from Stürmer Maschinen GmbH

Components for compressed air systems

Components

V-belt pulley



Type	Art. no.
A 110 x 24	09076021
SPZ 110 x 28	2504112
A 120 x 24	2504120
SPZ 120 x 28	2504122
SPB 130 x 28	2504131
SPB 160 x 28	2504161
A 140 x 24	2504140
SPZ 170 x 28	2504172
SPB 180 x 28	2504181

Toothed v-belt



Type for models up to MY 08/2009	Art. no.
AX 53	2505353
Type for models as of MY 08/2009	Art. no.
AX 43	02505208
AX 50	2505214
XPB 1900	2505218
XPZ 1580	2505224

Motors



Type	Art. no.
1.8 kW/230 V with motor protection 12A, 1Ph.	2502181
2.2 kW/230 V with motor protection 16A, 1Ph.	2502221
2.2 kW/ 400 V	2502222
3.0 kW/ 400 V	2502302
4.0 kW / 400 V	2502402
5.5 kW/ 400 V	2502553
7.5 kW/ 400 V	2502753
11 kW/ 400 V	2502853

Oil-lubricated, v-belt driven compressor units

- Cylinders and cylinder heads with long ribs for optimum heat dissipation;
- carefully balanced cast iron crankshaft for smoother action
- Stainless-steel valves with high air flow rate

- Pulley designed as fan
- Optimised air flow, high fan performance
- High-efficiency air filter with labyrinth intake duct to reduce noise

- The models listed below are available in the following designs:
- Single stage from 1.1 to 4 kW
- Two-stage from 3 to 7.5 kW
- V-shape and two-stage, from 4 to 15 kW

OIL LUBRICATED	SINGLE STAGE				TWO STAGE					
	MK 102/N	MK 102	MK 103	MK 113	BK 113	BK 114	BK 119	BK 120	BKV 30	BKV 50
Re-cooler	–	✓	✓	✓	✓	✓	✓	✓	✓	✓
Intermediate cooler	–	–	–	–	✓	✓	✓	✓	✓	✓
Air intake duct	–	✓	✓	✓	✓	✓	✓	✓	–	–
External ventilation	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cast iron cylinder	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Start-up relief valve	–	✓	✓	✓	–	–	–	–	–	–



MK 102/N



MK 102



MK 113



BK 120



BKV 50

Type	Maximum pressure	Number of cylinders	Motor Power 50 Hz	Vacuum performance	Rotational speed	Voltage/ phases	weight	Art. no.
Single stage								
MK 102/N	10 bar	2	1.5 kW	215 l/min.	1 375 rpm	–	9 kg	2501304
MK 102	10 bar	2	1.5 kW	235 l/min.	1 040 rpm	–	9 kg	2501302
MK 103	10 bar	2	2.2 kW	365 l/min.	1 370 rpm	–	9.5 kg	2501303
MK 113	10 bar	2	4 kW	556 l/min.	1300 rpm	–	18.3 kg	2501312
Two stage								
BK 113	10 bar	2	3 kW	430 l/min.	1 310 rpm	–	19.6 kg	2501323
BK 113-28 bar	28 bar	2	2.2 kW	225 l/min.	680 rpm	–	16 kg	2501324
BK 114	10 bar	2	4 kW	585 l/min.	1 370 rpm	–	32.5 kg	2501325
BK 119	10 bar	2	5.5 kW	840 l/min.	1 250 rpm	–	34 kg	2501319
BK 120	10 bar	2	7.5 kW	1 080 l/min.	1 000 rpm	–	54.3 kg	2501321
BKV 30	11 bar	4 V	11 kW	1 745 l/min.	1 200 rpm	–	100 kg	2501130
BKV 50	11 bar	4 V	15 kW	2 148 l/min.	1 000 rpm	–	152 kg	2501150

Oil-lubricated coaxial compressor

Coaxial compressors use the coaxial drive unit. The crankshaft and drive shaft are a single component here, this means:

- ▶ Maximum mechanical efficiency
- ▶ No further drive components required
- ▶ Fewer moving parts

Main features:

- ▶ Ultra-efficient cooling air guidance
- ▶ Special, ground valves made of stainless steel

OIL LUBRICATED	MK 2400	2500SF	VKM 4020	MK 265	MK 285	MK 312	VKM 402	MK 97	MK 137	VKM 362	VKM 592
Re-cooler	–	–	✓	✓	✓	✓	✓	–	–	✓	✓
Overload protection	–	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Premium rod end bearings	–	–	–	–	–	–	✓	–	–	✓	✓
Cast iron cylinder	✓	✓	✓	✓	✓	✓	–	✓	✓	✓	✓
Aluminium cylinder	–	–	–	–	–	–	✓	–	–	–	–



MK 2400 - 2M



SF 2500 - 2M



VKM 4020 - 3M



MK 265-285



VKM 362 - 3M



VKM 402



VKM 592 - 4



MK 312 - 3M



MK 236 - 4S HONDA

Type	Maximum pressure	employees Cylinders	Motor Power 50Hz	Vacuum performance	Rotational speed	Voltage/Phases	Weight	Art. no.
Single-phase oil lubricated								
MK 97/15 - 0.75M	15 bar	1	0.55 kW	87	1 420 rpm	Ph	kg	2501370
MK 2400 - 2M	8 bar	1	1.5 kW	179	2 850 rpm	230 / 1	11	2501420
SF 2500 - 2M	8 bar	1	1.5 kW	185	2 850 rpm	230 / 1	10.7	2501391
MK 265 - 2M	10 bar	1	1.5 kW	250	2 850 rpm	230 / 1	13.3	2501411
MK 285 - 2.5M	10 bar	1	1.8 kW	260	2 850 rpm	230 / 1	14.5	2501381
MK 285 Pulsar - 2.5M	10 bar	1	1.8 kW	260	2 850 rpm	230 / 1	14.5	2501315
MK 312 - 3M	10 bar	1	2.2 kW	284	2 850 rpm	230 / 1	16.5	2501317
VKM 362 - 3M	10 bar	2 V	2.2 kW	310	1 420 rpm	230 / 1	23.6	2501330
VKM 402 - 3M	10 bar	2 V	2.2 kW	400	2 850 rpm	230 / 1	21.5	2501440
VKM 4020 - 3M	10 bar	2 V	2.2 kW	356	2 850 rpm	230 / 1	20.5	2501335
VKM 592 - 4M	10 bar	2 V	3 kW	590	1 420 rpm	230 / 1	45.5	2501350
Three-phase oil lubricated								
MK 265 - 2	10 bar	1	1.5 kW	250	2 850 rpm	400 / 3	14.5	2501309
VKM 362 - 3	10 bar	2 V	2.2 kW	310	1 420 rpm	230-400 / 3	21.5	2501332
VKM 402 - 3	10 bar	2 V	2.2 kW	400	2 850 rpm	230-400 / 3	19.5	2501333
VKM 592 - 4	10 bar	2 V	3 kW	590	1 420 rpm	230-400 / 3	45.5	2501334
Oil-lubricated with petrol engine								
MK 236 - 4S HONDA	10 bar	1	3 kW	235	3 400 rpm	230-400 / 3	12.5	2501318

Power units

Oil-free oil-lubricated coaxial compressor units

- Self-lubricating, non-toxic and approved materials allow for the use of these compressors in medical applications, and in the dental industry
- Unique compressor motor crankshaft
- Maximum mechanical efficiency
- No transmission elements
- High-efficiency cooling air fan
- Fin valves for optimum efficiency
- Front and additional cooling for maximum durability
- Anti-corrosive surface treatment

Model	OL 55 - 0.75M OL 75 - 1M	OL 1850 - 1.5M	8 bar		OF-550 OF-1500	10 bar	
			OF-240 OF-750 OF-2200	OL 232 - 2M		MK 160 - 1.5M OL 244	VKM 320 - 3 VKM 320 - 3M
Re-cooler	-	-	-	✓	-	✓	✓
Overload protection	-	✓	✓	✓	✓	✓	✓
Premium rod end bearings	✓	✓	✓	✓	✓	✓	✓
Twin pistons	✓	✓	✓	✓	✓	-	-
Aluminium cylinder	-	-	✓	-	✓	-	-
Start-up relief valve	-	-	-	-	✓	-	-



OF-240



OF-550



OF-750



OF-1500



OF-2200



OL 55 - 75



OL 1850



OL 232



OL 244



MK 160



VKM 320

Type	Maximum pressure	Number of cylinders	Output power	Vacuum performance	Rotational speed	Voltage/phases 50Hz	weight	Art. no.
Single-phase oil-free								
OF-240	8	2	0.19 kW	49 l/min	1 400 rpm	230 V / 1 Ph	5 kg	2501903
OF-550	8	2	0.4 kW	103 l/min	1 400 rpm	230 V / 1 Ph	10 kg	2501906
OF-750	8	2	0.49 kW	128 l/min	1 400 rpm	230 V / 1 Ph	10 kg	2501908
OF-1500	8	2	1.1 kW	240 l/min	1 400 rpm	230 V / 1 Ph	17 kg	2501915
OF-2200	8	2	1.55 kW	320 l/min	1 400 rpm	230 V / 1 Ph	25.4 kg	2501922
OL 55 - 0.75M	8	1	0.55 kW	118 l/min	1 420 rpm	230 V / 1 Ph	10 kg	2501395
OL 75 - 1M	8	1	0.75 kW	155 l/min	1 420 rpm	230 V / 1 Ph	11 kg	2501396
OL 1850 - 1.5M	8	1	1.1 kW	179 l/min	2 850 rpm	230 V / 1 Ph	7 kg	2501361
OL 232 - 2M	8	1	1.5 kW	218 l/min	2 850 rpm	230 V / 1 Ph	11 kg	2501397
OL 244	8	1	1.1 kW	130 l/min	1 450 rpm	230 V / 1 Ph	13.5 kg	2501393
MK 160 - 1.5M	10	1	1.1 kW	152 l/min	1 420 rpm	230 V / 1 Ph	14.5 kg	2501314
VKM 320 - 3M	10	2 V	2.2 kW	320 l/min	1 420 rpm	230 V / 1 Ph	20 kg	2501340
Three-phase, oil-free								
VKM 320 - 3	10	2 V	2.2 kW	320 l/min.	1 420 rpm	230-400 V/3	20 kg	2501331

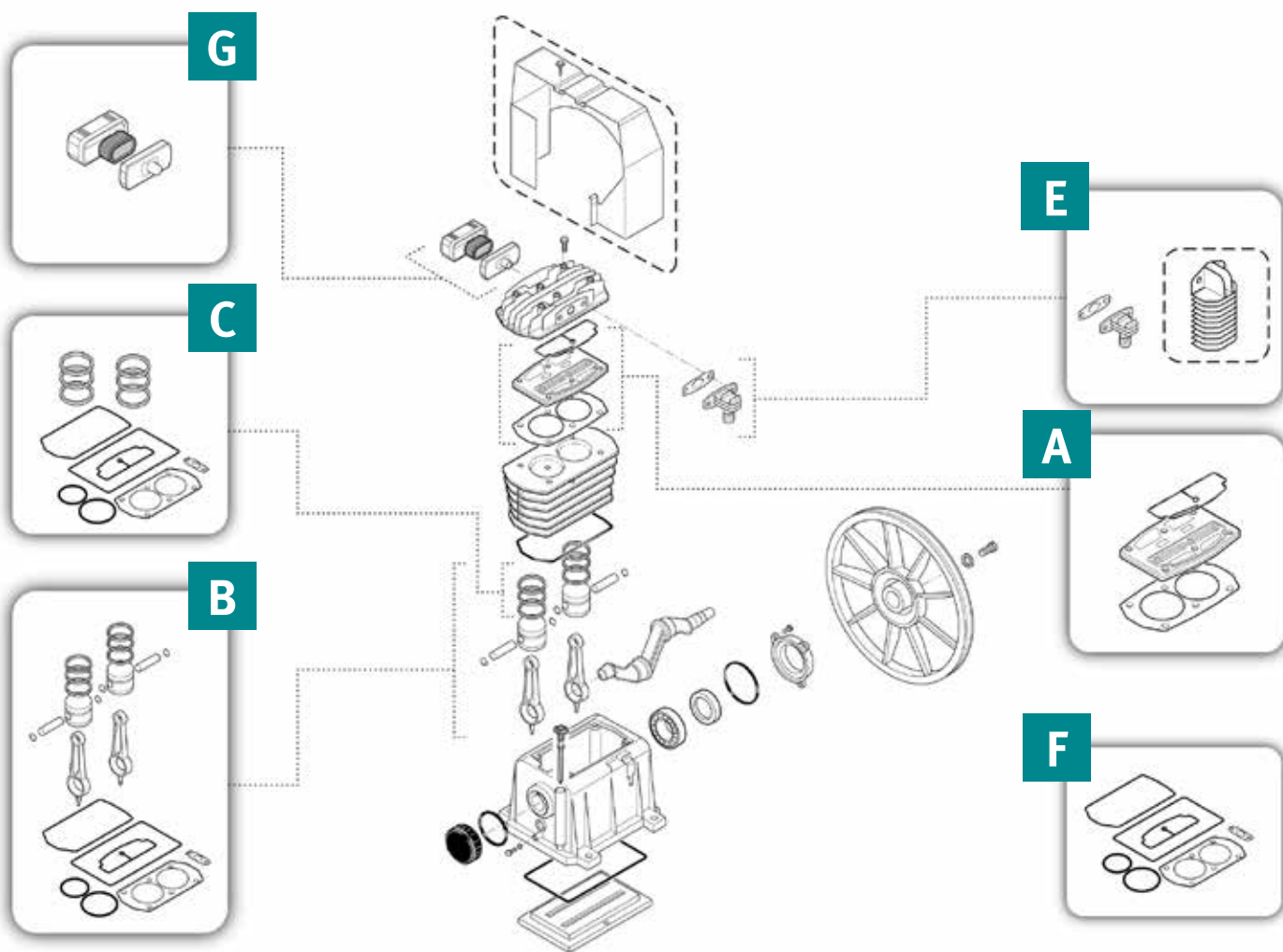


SIN 220 OF



SIN 440 OF

Type	Maximum pressure	Number of cylinders	Output power	Filling output	Rotational speed	Voltage/phases 50Hz	weight	Art. no.
SIN 220 OF	10 bar	2	1.1 kW	134 l/min	1 400 rpm	230 V / 1 Ph	26 kg	2501540
SIN 440 OF	10 bar	4	1.7 kW	267 l/min	1 400 rpm	400 V / 3 Ph	47 kg	2501550



Single-stage units



		KIT A	KIT B	KIT C	KIT E	KIT F	KIT G	Oil
Commodity group		• Complete valve plate	• Conrod piston	• Piston rings	• Re-cooler	• Complete sealing set	• Air filter	• Max. oil fill
MK 102/N	0200F	09434A00	09434B00	09434C00	–	09434F00	04105291	0.5
MK 102	0200F	09434A00	09434B01	09434C01	09434E01	09434F00	04105291	0.5
MK 103	0200F	09434A01	09434B02	09434C02	09434E02	09434F01	04105290	0.5
MK 113	0200F	09434A02	09434B03	09434C03	09434E03	09434F02	04105290	0.9

Designation	Art. no.
Valve plate KIT A (MK 102 N / MK 102)	09434A00
Valve plate KIT A (MK 103)	09434A01
Valve plate KIT A (MK 113)	09434A02
Conrod piston KIT B (MK 102/N)	09434B00
Conrod piston KIT B (MK 102)	09434B01
Conrod piston KIT B (MK 103)	09434B02
Conrod piston KIT B (MK 113)	09434B03
Piston rings KIT C MK 102/N KIT C	09434C00
Piston rings KIT C (MK 102)	09434C01
Piston rings KIT C (MK 103)	09434C02
Piston rings KIT C (MK 113)	09434C03

Designation	Art. no.
Re-cooler KIT E (MK 102)	09434E01
Re-cooler KIT E (MK 103)	09434E02
Re-cooler KIT E (MK 113)	09434E03
Compl. sealing set KIT F (MK 102/N)	09434F00
Compl. sealing set KIT F (MK 103)	09434F01
Compl. sealing set KIT F (MK 113)	09434F02
Air filter KIT G (MK 102 / MK 102/N)	04105291
Air filter KIT G (MK 103 / MK 113)	04105290

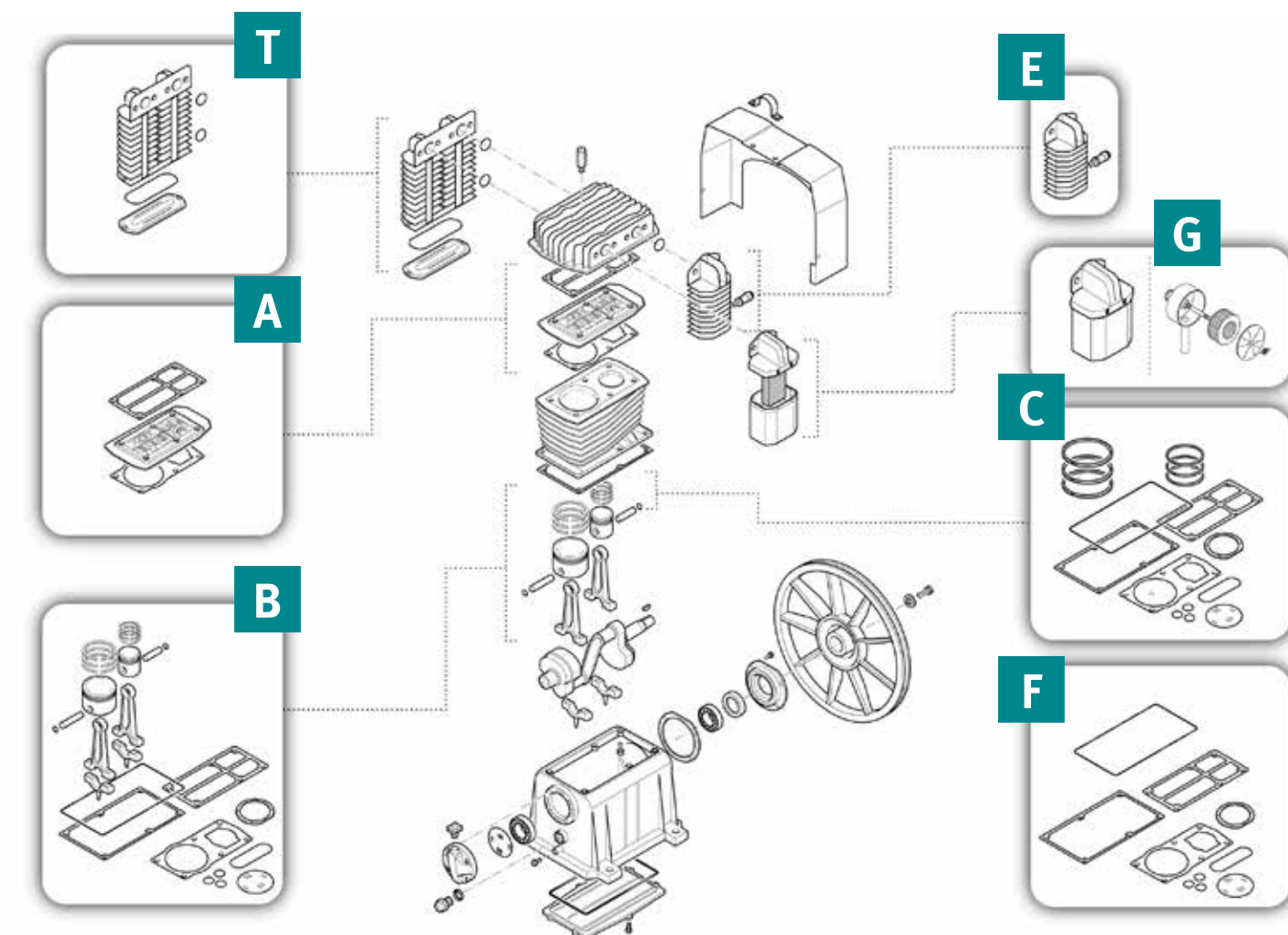
For correct maintenance of the compressor, we recommended changing the oil at least once a year.

Oils	Art. no.
Special oil RoilOil Simco 32 E for Airboy Silence 50 Pro	
0.5 l bottle	2500016
Special oil RSX 100 for Rotal piston compressors	
1 l bottle	2500017

Oils	Art. no.
Mineral oil 20W-30 piston compressors	
1 l bottle	2500012
5 l Canister	2500015



Repair kits for piston compressors



Two-stage unit



		KIT A	KIT B	KIT C	KIT D	KIT E	KIT F	KIT G		Oil
Commodity group		• Complete valve plate	• Conrod piston	• Piston rings	• Intercooler	• Re-cooler	• Complete sealing set	• round	• rectangular	• Max. oil fill
BK 113	0200F	09434A03	09434B04	09434C04	09434D00	09434E04	09434F03	–	0317072000	0.7
BK 114	0200F	09434A04	09434B05	09434C05	09434D00	09434E04	09434F04	–	0317071000	0.9
BK 119	0200F	09434A04	09434B06	09434C06	09434D00	09434E04	09434F05	–	0317071000	1.34
BK 120	0200F	09434A05	09434B07	09434C07	09434D01	09434E05	09434F06	09421132	–	1.52

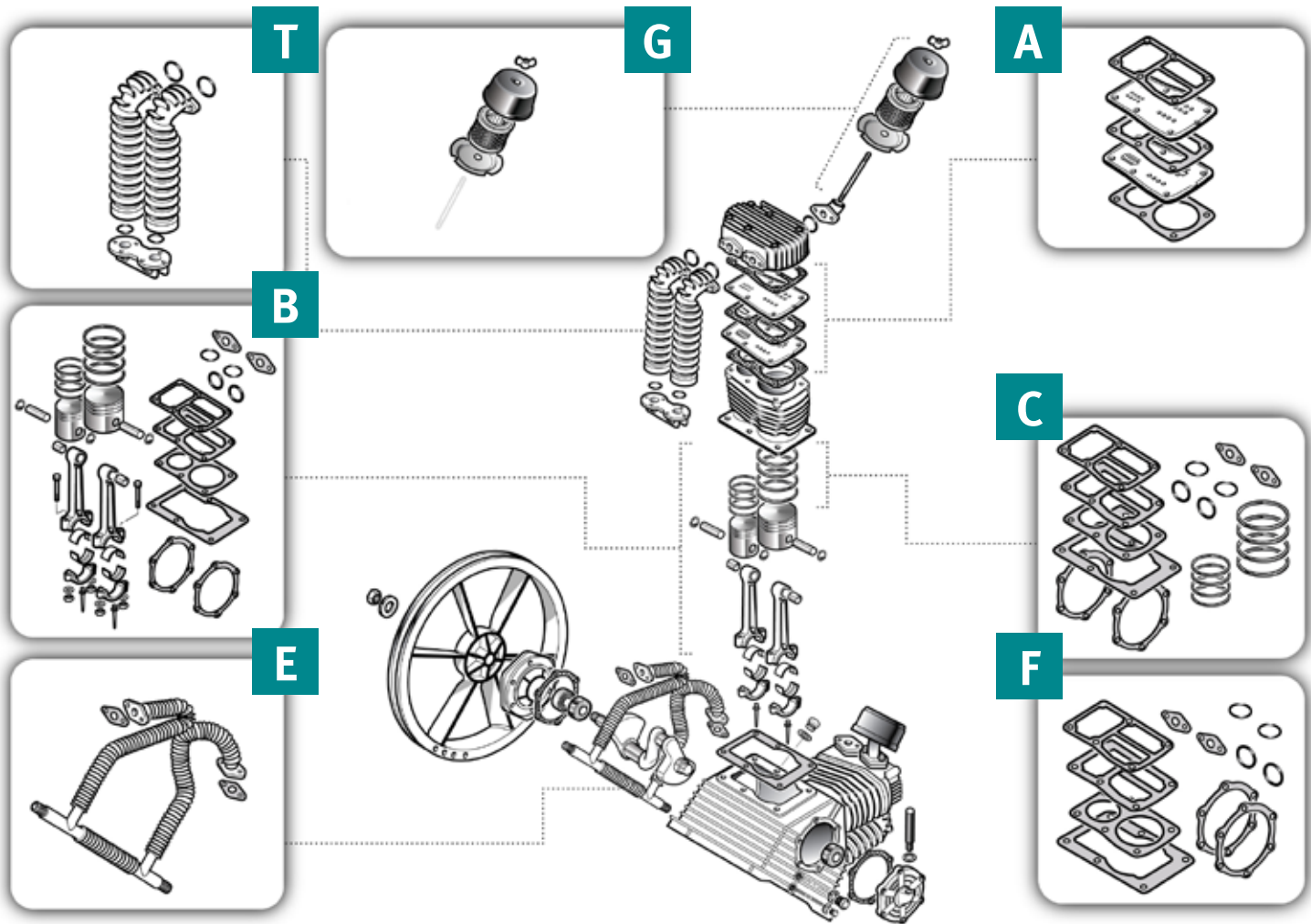
Designation	Art. no.	Designation	Art. no.
Complete valve plate KIT A (BK 113)	09434A03	Intercooler KIT D (BK 113/ BK 114/ BK 119)	09434D00
Complete valve plate KIT A (BK 113)	09434A04	Intermediate cooler KIT D (BK 120)	09434D01
Complete valve plate KIT A (BK 120)	09434A05	Re-cooler KIT E (BK 113/BK114/BK119)	09434E04
Conrod piston KIT B (BK 113)	09434B04	Re-cooler KIT E (BK 120)	09434E05
Conrod piston KIT B (BK 114)	09434B05	Complete sealing set KIT F (BK 113)	09434F03
Conrod piston KIT B (BK 119)	09434B06	Complete sealing set KIT F (BK 114)	09434F04
Conrod piston KIT B (BK 120)	09434B07	Complete sealing set KIT F (BK 119)	09434F05
Piston rings KIT C (BK 113)	09434C04	Complete sealing set KIT F (BK 120)	09434F06
Piston rings KIT C (BK 114)	09434C05	Air filter rectangular KIT G (BK 113)	0317072000
Piston rings KIT C (BK 119)	09434C06	Air filter rectangular KIT G (BK 119/BK 114)	0317071000
Piston rings KIT C (BK 120)	09434C07	Air filter round KIT G (BK 120)	09421132

For correct maintenance of the compressor, we recommended changing the oil at least once a year.

Oils	Art. no.
Special oil RoilOil Simco 32 E for Airboy Silence 50 Pro 0.5 l bottle	2500016
Special oil RSX 100 for Rotal piston compressors 1 l bottle	2500017

Oils	Art. no.
Mineral oil 20W-30 piston compressors 1 l bottle	2500012
5 l Canister	2500015





Two-stage unit with "V" cylinders

	Commodity group	KIT A		KIT B		KIT C	KIT D	KIT E	KIT F	KIT G	Oil
		• Complete valve plate		• Conrod piston		• Piston rings	• Intercooler	• Re-cooler	• Complete sealing set	• round	• Max. oil fill
		• SX L	• DX R	• SX L	• DX R						
BKV 30	0200F	09434A16	09434A23	09434B20	09434B27	09434C19	09434D03	09434E12	09434F17	0SP81000	3.1
BKV 50	0200F	09434A17	09434A24	09434B21	09434B21	09434C20	09434D04	09434E18	09434F18	0SP81000	6.67

Designation	Art. no.	
Compl. valve plate (SX L) KIT A (BKV 30)	09434A16	
Compl. valve plate (SX L) KIT A (BKV 50)	09434A17	
Compl. valve plate (DX \$) KIT A (BKV 30)	09434A23	
Compl. valve plate (DX \$) KIT A (BKV 50)	09434A24	
Conrod piston (SX L) KIT B (BKV 30)	09434B20	
Conrod piston (SX L) KIT B (BKV 50)	09434B21	
Conrod piston (DX R) KIT B (BKV 30)	09434B27	
Piston rings KIT C (BKV 30)	09434C19	
Piston rings KIT C (BKV 50)	09434C20	

Designation	Art. no.	
Intermediate cooler KIT D (BKV 30)	09434D03	
Intermediate cooler KIT D (BKV 50)	09434D04	
Re-cooler (BKV 30)	09434E12	
Re-cooler (BKV 50)	09434E18	
Complete sealing set (BKV 30)	09434F17	
Complete sealing set (BKV 50)	09434F18	
Air filter round KIT G (BKV 30 & BKV 50)	0SP81000	

For correct maintenance of the compressor, we recommended changing the oil at least once a year.

Oils	Art. no.
Special oil RoilSimco 32 E for Airboy Silence 50 Pro 0.5 l bottle	2500016
Special oil RSX 100 for Rotal piston compressors 1 l bottle	2500017

Oils	Art. no.
Mineral oil 20W-30 piston compressors 1 l bottle	2500012
5 l Canister	2500015

